

CANNOCK CHASE DISTRICT COUNCIL



THE ENVIRONMENTAL PERMITTING (ENGLAND AND WALES) REGULATIONS 2016 (S.I. 2016 No 1154 as amended)

**Permit to operate a Part B installation Prescribed by Sections, 6.8, (a) (ii),
of Schedule 1 to the Environmental Permitting (England and Wales)
Regulations 2016 (S.I. 2016 No 1154 as amended)**

**P.Waddington & Co (1947) Ltd
T/A Rick Strains
The Embankment
Power Station Road
Rugeley
Staffordshire
WS15 2WD**

**PERMIT REFERENCE:
6.8, Part B (a) (ii) EPR 10/19**

Regulator Contact Details

Cannock Chase District Council

Environmental Health

Civic Centre

PO Box 28

Beecroft Road

Cannock

WS11 1BG

Tel: 01543 462621

Fax: 01543 462317

E-mail: environmentalhealth@cannockchasedc.gov.uk

This introductory note does not form a part of the Permit

The following Permit is granted under Regulation 13 of the Environmental Permitting (England and Wales) Regulations 2016 (S.I.2016/1154) (“the EP Regulations”) to operate an installation carrying out one or more of the activities listed in Part B to Schedule 1 of those Regulations, to the extent authorised by the Permit.
The Permit includes conditions that have to be complied with.

Techniques include both the technology used and the way in which the installation is designed, built, maintained, operated and decommissioned.

Contacting the Regulator

This Permit has been issued by Cannock Chase District Council as the Regulator for this installation and the address above (Pg 2) is the Principle contact address for all matters relating to the Permit.

Confidentiality

The Permit requires the Operator to provide information to Cannock Chase District Council. The Council will place the information onto the public registers in accordance with the requirements of the EP Regulations. If the Operator considers that any information provided is commercially confidential, it may apply to Cannock Chase District Council to have such information withheld from the register as provided in the EP Regulations. To enable Cannock Chase District Council to determine whether the information is commercially confidential, the Operator should clearly identify the information in question and should specify clear and precise reasons.

Variations to the permit

Your Attention is drawn to the Variation Notification Procedure condition in the permit. This Permit may be varied in the future. If at any time the activity or any aspect of the activity regulated by the following conditions changes such that the conditions no longer reflect the activity and require alteration, the Regulator should be contacted.

Revocation of the permit

Where an Operator intends to cease the operation of an installation (in whole or in part) the regulator should be informed in writing, The Regulator may revoke a permit in whole or in part, and may require the operator to take steps-

- to avoid a pollution risk resulting from the operation of the regulated facility; or
- to return the site to a satisfactory state, having regard to the state of the site before the facility was put into operation.

Transfer of the permit or part of the permit

Before the Permit can be wholly or partially transferred to another person, a joint application to transfer the Permit has to be made by both the existing and proposed holders, in accordance with Regulation 21 of the EP Regulations. A transfer will be allowed unless the Authority considers that the proposed holder will not be the person who will have control over the operation of the installation or will not ensure compliance with the conditions of the transferred Permit.

Responsibility under workplace health and safety legislation

This Permit is given in relation to the requirements of the EP Regulations. It must not be taken to replace any responsibilities you may have under Workplace Health and Safety legislation.

Appeal against permit conditions

Anyone who is aggrieved by the conditions attached to a Permit can appeal to the Appropriate Authority, (Secretary of State for the Environment, Food and Rural Affairs, in England and the Welsh Ministers in Wales) Appeals must be made in accordance with the requirements of Regulation 31 and Schedule 6 of the EP Regulations.

Appeals should be received by the Secretary of State for Environment, Food and Rural Affairs or the Welsh Ministers at the following addresses:

The Planning Inspectorate
Environment Team, Major and Specialist
Casework
Room 4/04 Kite Wing
Temple Quay House
2 The Square
Temple Quay
Bristol BS1 6PN

Or for appeals in Wales:

The Planning
Inspectorate Crown
Buildings
Cathays Park
CARDIFF
CF10 3NQ

Please Note

An appeal brought under Regulation 31 (1) (b) and Schedule 6, in relation to the conditions in a permit will not suspend the effect of the conditions appealed against; the conditions must still be complied with.

In determining an appeal against one or more conditions, the Act allows the Secretary of State in addition to quash any of the other conditions not subject to the appeal and to direct the local authority either to vary any of these other conditions or to add new conditions.

End of Introductory Notes

Permit

Permit Number: 6.8 Part B (a) (ii) EPR 10/19

Cannock Chase District Council (the Regulator) in exercise of its powers under Regulation 13 of the Environmental Permitting (England and Wales) Regulations 2016 (S.I.2016/1154) hereby permits ("the operator") P.Waddington & Co(1947) Ltd

Whose registered offices are:

**54 Buck Street
Bradford
West Yorkshire
BD3 9LP**

Company Number: **11852556**

To operate an installation at:

**The Embankment
Power Station Road
Rugeley
Staffordshire
WS152WD**

To the extent authorised by and subject to the conditions of this Permit.

Signed

Environmental Protection and Private Sector Housing Manager

The Proper Officer Designated to sign on behalf of the Council.
Cannock Chase District Council

Dated

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INSTALLATION DESCRIPTION

The activity will be carried out by P.Waddington & Co (1947) Ltd at the facility at The Embankment, Power Station Road, Rugeley, and will involve the receipt and prompt trans-shipment of Category 1 and 2 animal by-products and associated packaging. These materials are received at the site from a number of food outlets/meat processing plants. The activity will take place in dedicated buildings, as shown on the accompanying plan, given on page 14 of this Permit.

The animal remains will be brought to the site for holding and trans-shipment only to an approved processing plant licensed to deal with Category 1 and 2 materials.

RAW MATERIALS RECEIPT AND STORAGE

The raw material will be delivered to the site by road, in skips or bins from the source facility. This incoming raw material transport is mainly outside the control of the operator, although due measures are taken to ensure the proper handling of the material and minimisation of environmental impacts. The condition of acceptance of raw material onto the site is that the vehicles are effectively covered to prevent liquid or solid spillage.

Vehicles will enter the building and unload the raw material skips directly into a 29 tonne bulk trailer. The inventory within the building will be managed to ensure that under normal operating conditions, the time interval between receipt of materials and final dispatch will be considerably shorter than 48 hours.

The floor of the raw materials receipt building will be of impervious concrete and will fall to drainage gulleys. The prompt processing of material will minimise any effluent generated directly from the animal remains. The building walls are solid and impervious, to facilitate cleaning. The floors and walls will be hosed down regularly to eliminate residues. The drainage gully will be regularly flushed through with water to remove possible build-up of material and possible generation of odour, in line with the operating procedures for the plant.

PROCESSING

On arrival all raw materials pass across a weighbridge. On entry into the building, the raw material will be offloaded into the collection vehicle and the delivery/skip bins thoroughly cleaned with water, in compliance with guidance governing the handling of this material. All material residues are removed from the skip/bins, along with any fluids from the remains. Only when the skip is clean is the vehicle permitted to leave the building.

PRODUCT STORAGE AND DESPATCH

The accumulated material is loaded into the trailer, supervised by the driver and Rick Strain & Sons Ltd staff. The floor area where the storage has taken place is then cleaned. The received material is retained in the trailer until it is dispatched. Material is dispatched in 29 tonne trailer loads; 8 to 10 loads a week are dispatched, resulting in a total volume of approximately 240 tonne/week.

WASTE STORAGE AND DISPOSAL

The plant produces minimal quantities of waste. The only waste which will be produced will be from wash down of surface and vehicles.

ANCILLARY EQUIPMENT

There is no ancillary equipment specifically used in this process, although mechanical handling equipment is available on site.

PERMIT CONDITIONS**Emission Limits, Monitoring and Other Provisions**

- 1.0 All emissions shall be free from offensive odour outside the process boundary.
- 1.1 All emissions to air, other than steam or water vapor, shall be colourless and free from persistent mist. All emissions shall be free from droplets.
- 1.2 There shall be no burning of any materials in the open air in connection with the process.
- 1.3 Olfactory assessments shall be undertaken frequently at least twice a day at or beyond the process boundary for malodours by a competent person not involved in the physical handling of animal and vegetable by-products. The monitoring points shall be chosen having regard to wind speed and direction.
- 1.4 The operator shall keep records of olfactory and visual assessments. The records shall include the time and date of the observation, the location from which the observations were made, the wind direction and weather conditions, the likely source of any emissions, details of corrective action taken and the name and position of the person undertaking the observations. The records shall be:
- Kept on site and retained by the operator for at least two years and made available for the regulator to examine;
 - Any historical records kept off-site shall be made available for inspection within one working week of any request by the regulator.
- 1.5 Adverse results from any monitoring activity shall be investigated by the operator. The operator shall:
- identify the cause and take corrective action;
 - Record as much detail as possible regarding the cause and extent of the problem and the action taken by the operator to rectify the situation.
- 1.6 In the case of abnormal emissions, malfunction or breakdown leading to abnormal emissions the operator shall:
- Investigate and undertake remedial action immediately;
 - Adjust the process or activity to minimise those emissions; and
 - Promptly record the events and actions taken in the log book.
- 1.7 The regulator shall be informed without delay if there is an emission that is likely to have an effect on the local community.

Materials Handling and Processing

- 2.0 All raw materials shall arrive at the plant in totally covered vehicles or containers designed to minimise offensive odour and spillage of any liquid or solid matter.
The time interval between the materials arising and their delivery to the plant shall be kept to a minimum. Raw materials shall remain in lorries parked on the site for as little time as possible and be kept covered until they are discharged for processing.
- 2.1 Records shall be kept of the amount, type and origin of all raw materials brought onto the site. These records shall include details of the date and time of receipt, and, where the information can readily be provided, where the raw materials were stored on the site, when they were processed and the time of processing. All records shall be kept for at least two years and made available for examination by the regulator.
- 2.2 Empty vehicles and containers shall be cleaned, for example, using hot, pressurised water, as soon as reasonably practicable after their contents have been discharged. Where the design of the plant allows, vehicles and containers shall be cleaned within the raw material reception area.
- 2.3 Raw materials shall be processed as soon as possible and normally not later than 24 hours after receipt. Raw materials shall be kept dry and cool, out of direct sunlight and in a fully enclosed container or building. In the event of materials remaining on site for longer than 24 hours, details shall be recorded in the log book.
- 2.4 All buildings where raw materials are received, transferred or processed shall be totally enclosed and constructed so that the surfaces are impervious. All surfaces and equipment liable to come into contact with raw or processed material shall be impervious, capable of being readily cleansed and shall be kept clean. A comprehensive cleaning program shall be implemented and agreed with the regulator.
- 2.5 All floors, yards and roadways where there are regular vehicle movements shall be of impervious construction laid to fall to drains which shall be provided with all necessary sedimentation tanks and grease interceptors to prevent the ingress of material likely to impair the free flow of any receiving sewage system. All interceptors and sedimentation tanks shall be readily and regularly emptied and cleaned.
- 2.6 The integrity of all buildings shall be maintained to prevent the uncontrolled escape of ventilation air from the building. Doors shall be kept closed other than for the movement of materials.
- 2.7 Hosing points or other methods such as high pressure steam cleaning shall be provided for the effective cleaning of any area of spillage and for the effective cleaning of plant.
- 2.8 All points of transfer shall be designed to be leak-proof and spill-proof. Means for cleaning and transferring spillages back to the raw material

reception area shall be provided and agreed with the regulator.

- 2.9 Containers used for animal and vegetable by-products as described in Condition 2.4 shall be kept enclosed at all times other than at the time of loading and unloading. All lids and covers shall be of good fit and containers shall be leak-proof.
- 2.10 All surfaces, including concrete surfaces liable to come into contact with animal and vegetable by-products shall be capable of being readily cleansed and shall be kept clean. Cracks and fissures in such surfaces shall be repaired promptly, using non-permeable materials.
- 2.11 All effluent resulting from the cleansing of containers and all liquid and solid spillages shall be cleared as soon as possible by suitable means. Solid spillages shall be cleared by physical removal of the material and placed into a suitable container.

Spares

- 3.0 Spares and consumables, in particular those subject to continual wear, shall be held on site, or shall be available at short notice from guaranteed local suppliers.

Training

- 4.0 Staff at all levels shall receive the necessary training and instruction in their duties relating to control of the process and emissions to air. In order to minimise risk of emissions, particular emphasis shall be given to control procedures during start-up, shutdown and abnormal conditions.
- 4.1 Training of all staff with responsibility for operating the process shall include:
- Awareness of their responsibilities under the authorisation/permit; in particular how to deal with conditions likely to give rise to odour emissions, such as the event of spillage;
 - Action to minimise emissions during abnormal conditions;
 - Awareness of the procedures for dealing with a breach of permit conditions;
 - Prevention of accidental emissions and action to be taken when accidental emissions occur.
- 4.2 The operator shall maintain a statement of training requirements for each operational post and keep a record of the training received by each person whose actions may have an impact on the environment. These documents shall be made available to the regulator on request.

Maintenance

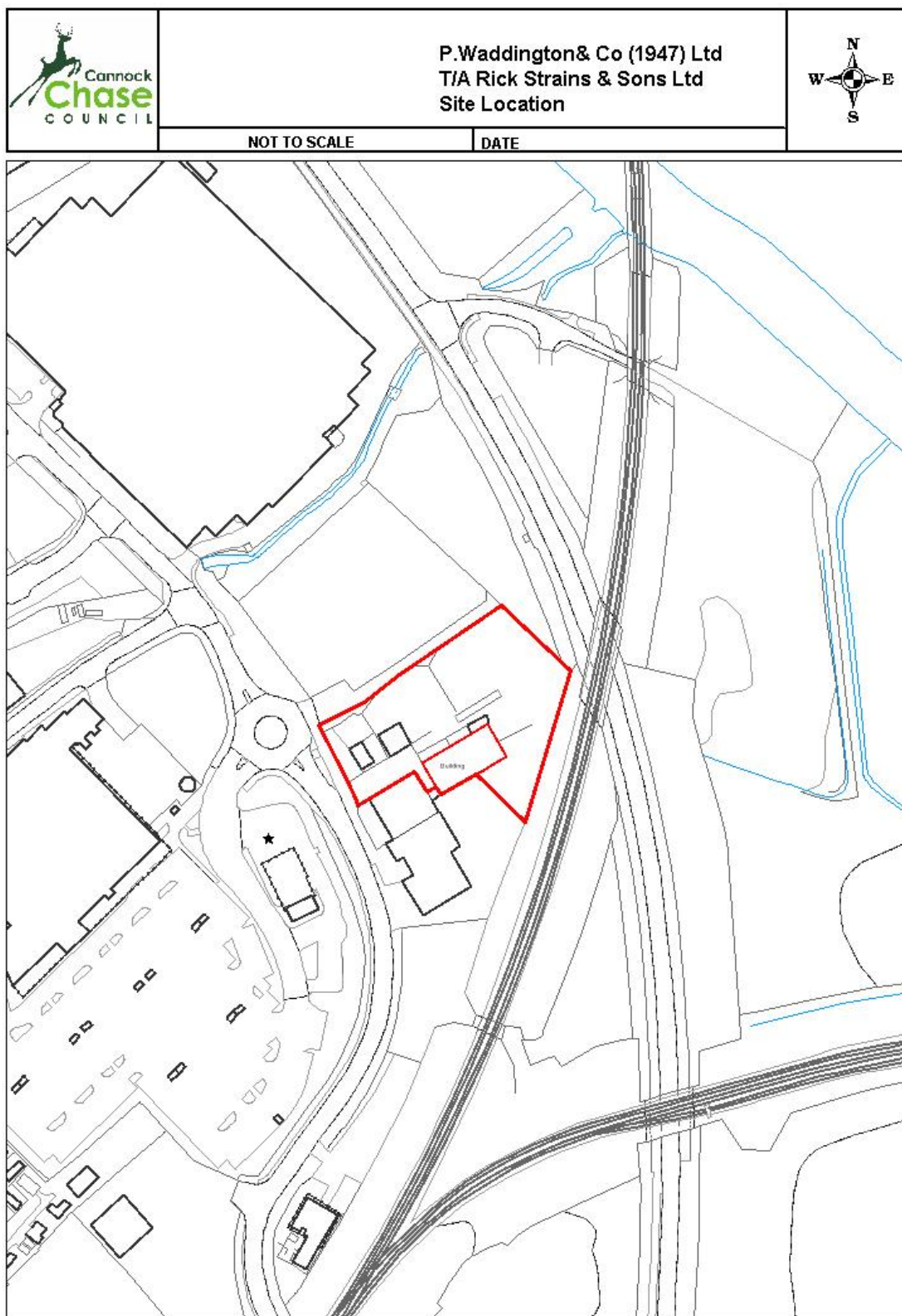
- 5.0 Effective operational and maintenance systems shall be employed on all aspects of the installation including all plant, buildings and the equipment concerned with the control of emissions to air. In particular there shall be:
- Documented operational control procedures;
 - A documented preventative maintenance schedule, covering all plant whose failure could lead to impact on the environment, including major 'non-productive' items such as tanks, pipework, retaining walls, bunds and ducts. This shall be reviewed and updated annually;
 - A record of such maintenance shall be made available for inspection.

Records of breakdowns shall be kept and analysed by the operator in order to eliminate common failure modes.

A competent person shall be appointed to liaise with the regulator and the public with regard to complaints. The regulator should be informed of the designated individual.

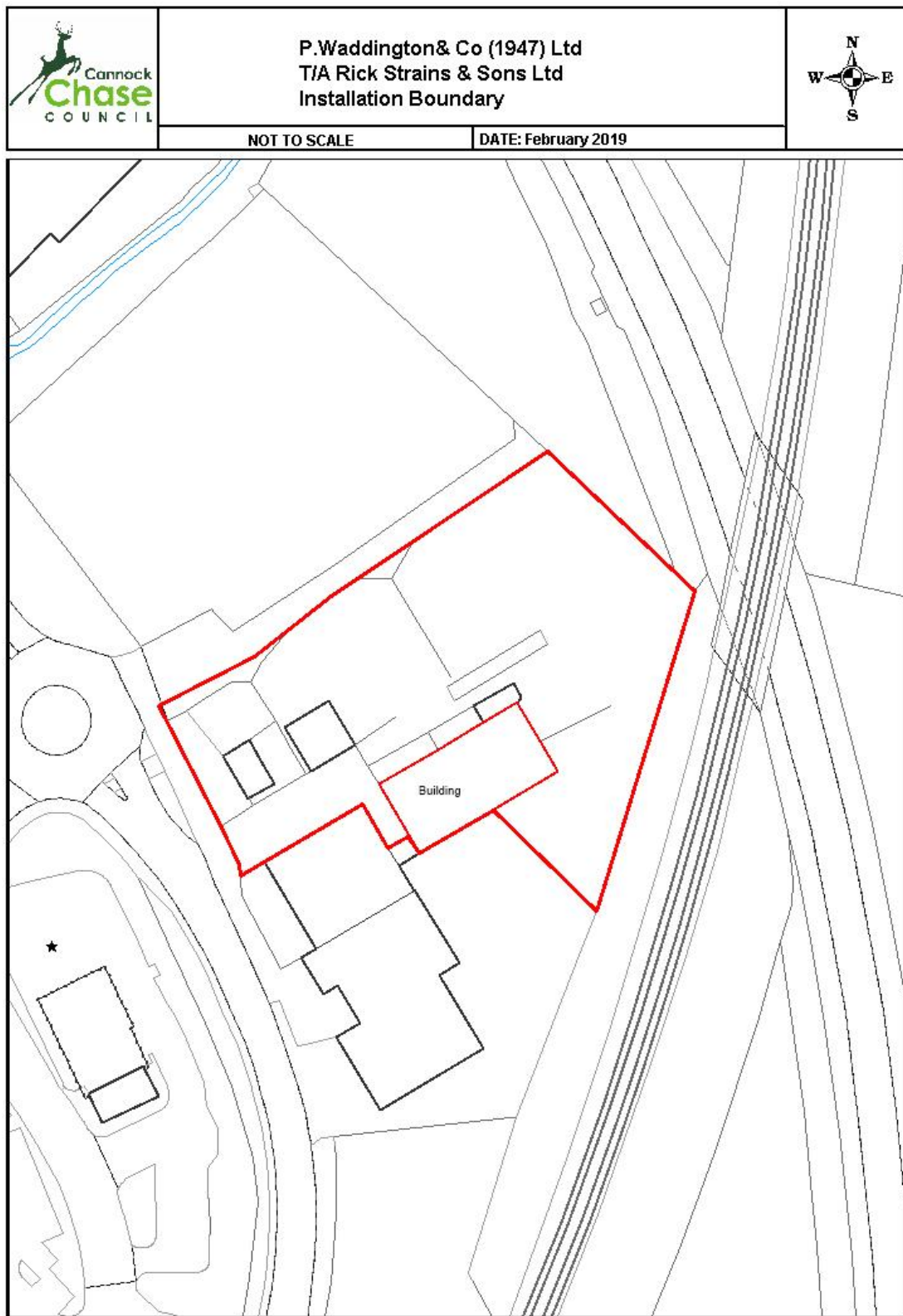
End of Conditions

Site Location



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Installation Boundary



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