

CANNOCK CHASE DISTRICT COUNCIL



THE ENVIRONMENTAL PERMITTING (ENGLAND AND WALES) REGULATIONS 2016

**Permit to operate an installation Prescribed by Section, 6.8, of Schedule
1 to the Environmental Permitting (England and Wales) Regulations 2016
(S.I.2016/675)**

PERMIT REFERENCE: EPR006699

**Premier Nutrition
Brick Kiln Way
The Levels Industrial Estate
The Levels
Rugeley
Staffordshire
WS15 1RD**

Regulator Contact Details

Cannock Chase District Council
Environmental Health
Civic Centre
PO Box 28
Beecroft Road
Cannock
WS11 1BG

Tel: 01543 462621

Fax: 01543 462317

E-mail: environmentalhealth@cannockchasedc.gov.uk

This introductory note does not form a part of the Permit

The following Permit is granted under Regulation 13 of the Environmental Permitting (England and Wales) Regulations 2016 (S.I.2016/675) ("the EP Regulations") to operate an installation carrying out one or more of the activities listed in Part B to Schedule 1 of those Regulations, to the extent authorised by the Permit.

The Permit includes conditions that have to be complied with.

Techniques include both the technology used and the way in which the installation is designed, built, maintained, operated and decommissioned.

Brief description of the installation regulated by this permit

Premier Nutrition is hereby permitted, in accordance with the requirements of the Environmental Permitting (England and Wales) Regulations 2016 (as amended), to carry out an animal feed compounding process as prescribed by Section 6.8 Part B(b) to the above Regulations, subject to the conditions outlined in this document, at the site location given on the local plan as page 13 of this Permit and within the boundaries of the installation as marked in red on the attached plan given as page 14 of this Permit.

Contacting the Regulator

This Permit has been issued by Cannock Chase District Council as the Regulator for this installation and the address above (Pg 2) is the principle contact address for all matters relating to the Permit.

Confidentiality

The Permit requires the Operator to provide information to Cannock Chase District Council. The Council will place the information onto the public registers in accordance with the requirements of the EP Regulations. If the Operator considers that any information provided is commercially confidential, it may apply to Cannock Chase District Council to have such information withheld from the register as provided in the EP Regulations. To enable Cannock Chase District Council to determine whether the information is commercially confidential, the Operator should clearly identify the information in question and should specify clear and precise reasons.

Variations to the permit

Your attention is drawn to the Variation Notification Procedure condition in the permit. This Permit may be varied in the future. If at any time the activity or any aspect of the activity regulated by the following conditions changes such that the conditions no longer reflect the activity and require alteration, the Regulator should be contacted.

Revocation of the permit

Where an Operator intends to cease the operation of an installation (in whole or in part) the Regulator should be informed in writing, The Regulator may revoke a permit in whole or in part, and may require the operator to take steps-

- to avoid a pollution risk resulting from the operation of the regulated facility; or
- to return the site to a satisfactory state, having regard to the state of the site before the facility was put into operation.

Transfer of the permit or part of the permit

Before the Permit can be wholly or partially transferred to another person, a joint application to transfer the Permit has to be made by both the existing and proposed holders, in accordance with Regulation 21 of the EP Regulations. A transfer will be allowed unless the Authority considers that the proposed holder will not be the person who will have control over the operation of the installation or will not ensure compliance with the conditions of the transferred Permit.

Responsibility under workplace health and safety legislation

This Permit is given in relation to the requirements of the EP Regulations. It must not be taken to replace any responsibilities you may have under Workplace Health and Safety legislation.

Appeal against permit conditions

Anyone who is aggrieved by the conditions attached to a Permit can appeal to the Appropriate Authority, (Secretary of State for the Environment, Food and Rural Affairs, in England and the Welsh Ministers in Wales) Appeals must be made in accordance with the requirements of Regulation 31 and Schedule 6 of the EP Regulations.

Appeals should be received by the Secretary of State for Environment, Food and Rural Affairs or the Welsh Ministers at the following addresses:

The Planning Inspectorate
Environment Team, Major and Specialist
Casework
Room 4/04 Kite Wing
Temple Quay House
2 The Square
Temple Quay
Bristol BS1 6PN

Or for appeals in Wales:

The Planning Inspectorate
Crown Buildings
Cathays Park
CARDIFF
CF10 3NQ

Please Note

An appeal brought under Regulation 31 (1) (b) and Schedule 6, in relation to the conditions in a permit will not suspend the effect of the conditions appealed against; the conditions must still be complied with.

In determining an appeal against one or more conditions, the Act allows the Secretary of State in addition to quash any of the other conditions not subject to the appeal and to direct the local authority either to vary any of these other conditions or to add new conditions.

End of Introductory Notes

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INSTALLATION DESCRIPTION

Premier Nutrition manufactures and distributes a broad range of vitamin & mineral premixtures for the inclusion in animal & pet feeds.

The manufacturing process at Premier Nutrition is split over two production areas; R2 and R4, R1 is a storage area for bagged raw materials and finished products waiting dispatch.

R2- Manufactures specialised small packs- 1000+ tonnes pa.

R4- Manufactures all pet & some general premix 30,000+ tonnes pa.

The process is predominantly dry blending with a very minor amount of liquid at the R2 plant. There are 6 bulk silos at R4. All other materials are hand weighed from bags and tubs (As detailed in the plant flow diagram in the annex of this permit). Products are packed into bags or tote bags & palletised for distribution or delivered by loading pressurised containers.

The location and site boundary of the installation is shown on page 13 of this permit. Page 14 shows the layout of the installation.

Permit

Permit Number: 6.8 EPR 05/19

Cannock Chase District Council (the Regulator) in exercise of its powers under Regulation 13 of the Environmental Permitting (England and Wales) Regulations 2016 (S.I. 2007 No. 3538), hereby permits

Premier Nutrition ("the operator"),

Whose registered offices are:


**AB Agri Ltd
Western Centre
10 Grosvenor Street
London
W1K 4QY
Company registration no: 193800**

To operate an installation at:

**Premier Nutrition
Brick Kiln Way
The Levels Industrial Estate
The Levels
Rugeley
Staffordshire
WS15 1RD**

to the extent authorised by and subject to the conditions of this Permit.

Signed



Head of Environment and Healthy Lifestyles
The Proper Officer Designated to sign on behalf of the Council.
Cannock Chase District Council

Dated

30th May 2022

PERMIT CONDITIONS

General Operations

1. Effective preventative maintenance shall be employed on all aspects of the process including all plant, buildings and equipment concerned with the control of emissions to air. A written maintenance programme and a record of such maintenance conducted shall be made available for inspection by the Regulator.
2. A record must be maintained of the following:
 - Abnormal emissions, malfunction or breakdown leading to emissions.
 - Weekly inspection of high-level alarm probes on all silos
 - Visual assessment of emissions during delivery of raw materials.
 - Visual assessment of emissions during loading activities.
 - A statement of training requirements and training received by each person whose actions may have an impact on the environment.
 - Written maintenance programme and maintenance carried out.
3. These records shall be maintained and kept by the operator for a minimum of two years and shall be available for inspection to the regulator upon request.
4. At all times while this permit is in force, a copy of the permit shall be kept posted at the location of the installation in such characters and in such position so as to be conveniently read by persons having duties which are, or may be, affected by the matters set out in this permit.
5. The Operators shall notify the following matters to the Regulator, in writing, within 14 days of their occurrence:
 - a. where the Operator is a registered company:
 - i, any change in the Operator's trading name, registered name or registered office address;
 - ii, a change to any particulars of the Operator's ultimate holding company (including details of an ultimate holding company where the Operator has become a subsidiary);
 - iii, any steps taken with a view to the Operator going into administration, entering into a company voluntary arrangement or being wound up.
 - iv, If the operator proposes to make a change in operation of the installation, the notification must contain a description of the proposed change in operation. It is not necessary to make such a notification if an application to vary this permit has been made and the application contains a description of the proposed change. In this condition 'change in operation' means a change in the nature or functioning, or an extension, of the installation, which may have consequences for the environment

6. Spares and consumables, in particular, those subject to continual wear shall be held on site or shall be available at short notice from guaranteed local suppliers so that plant breakdowns can be rectified rapidly.

Materials Handling to Control Emissions from Silos

7. All dusty or potentially dusty materials shall be stored in silos or in air-tight containers.
8. Visual assessment of emissions from silo inlet connections and the silo arrestment plant shall be undertaken throughout the duration of all bulk deliveries. The time, location and result of such monitoring and the start and finish times of all deliveries shall be recorded in a logbook in accordance with Condition 2.
9. When delivery to a silo or bulk storage tank takes place, displaced air shall either be vented to a bag filter or back vented to the delivery tanker fitted with an on-board (truck mounted) relief valve and filtration system, in order to minimise emissions. Arrestment plants fitted to silos shall be of sufficient size and be kept clean, as recommended by the manufacturer, to avoid over-pressurisation during delivery.
10. All bag filtration equipment on site shall be serviced quarterly (four times a year) and all service records maintained for inspection by the regulator.
11. In order that fugitive emissions are minimised during the charging of silos, transfer lines shall be securely connected to the silo delivery inlet point and the tanker discharge point, in that order. Tanker drivers shall be informed of the correct procedure to be followed prior to commencement of delivery.
12. Bulk storage tanks and silos containing dry materials shall be computer- monitored to warn of over-filling.
13. If emissions of particulate matter are visible from ducting, pipework or dust arrestment plant during silo filling, the operation shall cease and the cause of the problem shall be rectified prior to further deliveries taking place. Tanker drivers shall be informed of the correct procedure to be followed prior to commencement of delivery.
14. Care shall be taken to avoid delivering bulk raw materials to silos at a rate which is likely to result in over-pressurisation of the silo. Particular care is required towards the end of the delivery when the quantity of material entering the ducting is reduced and hence air flow is increased.
15. All new silos shall be fitted with an automatic system to cut off delivery in the event of over-pressurisation or overfilling. Use of alternative techniques may be acceptable provided that they achieve an equivalent level of control with regard to potential for emissions to air.

16. Silo arrestment plant and filtration plant serving other process operations shall be inspected at least once per month. A record of inspections shall be recorded in a logbook
17. A daily visual inspection of all emission points as detailed in the annex of this permit shall be undertaken and results recorded in a logbook.

Materials Handling to Control Fugitive Emissions

18. No external bulk storage of raw materials is permitted.
19. All spillages shall be cleared as soon as possible, this shall be achieved by the use of vacuum cleaning, sweeping and containing or wet cleaning as appropriate.
20. All dusty or potentially dusty materials shall be stored in covered containers, sealed bags or purpose built silos.
21. The storage of raw materials shall be permitted inside process buildings provided that adequate steps are taken to prevent entrainment of particulate matter outside the building, for example by the use of plastic strip curtains on building access points.
22. The bulk transfer of materials shall be carried out in such a way as to prevent air borne dust emissions.
23. Where materials are removed from site in bulk vehicles, the loading area shall be provided with protection against wind entrapment of particulate matter. The discharge of products into the vehicles shall be carried out in order to minimise the generation of airborne dust and fall heights from discharge pipes shall be reduced.
24. A regular programme of cleaning shall be instigated and this shall also address external horizontal surfaces and ledges, for example gutters and roofs, as well as roads and internal surfaces. All accumulations of particulate matter shall be removed as soon as possible to prevent wind entrainment. A record of inspections shall be recorded in a logbook.
25. Roadways and other areas where there is regular movement of vehicles shall be hard surfaced and kept clean in order to minimise the emission of airborne dust.

Abnormal Events

- 26 In the case of abnormal emission, malfunction or breakdown leading to abnormal emissions the operator shall:
- investigate and undertake remedial action immediately
 - adjust the process or activity to minimise those emissions; and
 - promptly record the events and actions taken
- 27 The operator shall notify the regulator **without delay** if there is an emission that is likely to have an effect on the local community. The procedure detailed in the Incident Report Form attached in the annex of this permit shall be followed.

Odour

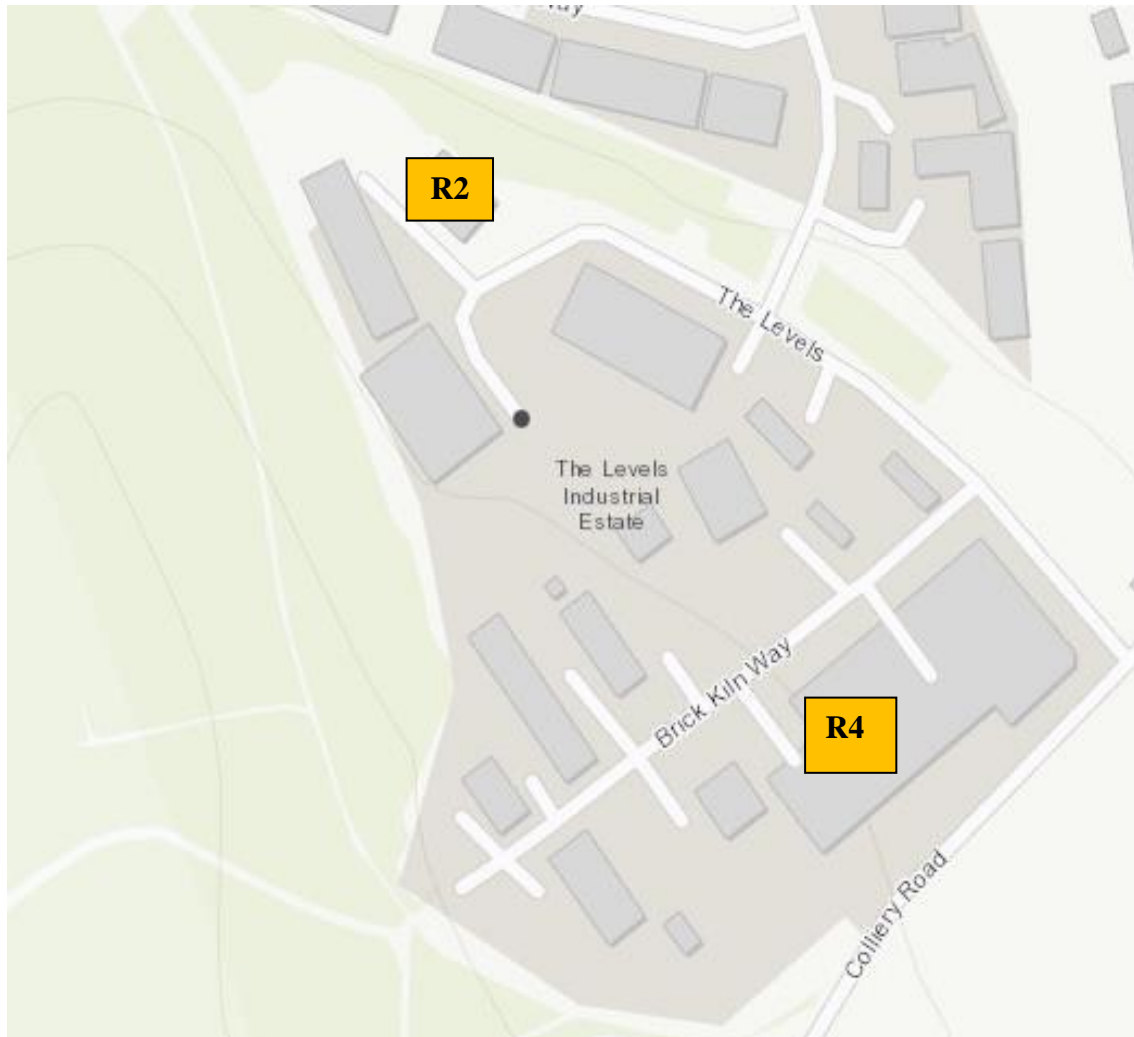
28. There shall be no offensive odour beyond the site boundary. For the purpose of this condition, offensive odour shall be taken to mean odour that is causing offence to senses, as perceived by the Local Authority Inspector.

Training

29. Staff at all levels shall receive the necessary training and instruction in their duties relating to control of the process and emissions to air. Particular emphasis shall be given to training for start-up, shut down and abnormal conditions.
30. The operator shall maintain a statement of training requirements for each operational post and keep a record of the training received by each person whose actions may have an impact on the environment. These documents shall be made available to the regulator upon request.

END OF CONDITIONS

Premier Nutrition – Rugeley Site locations (R2 and R4)



Premier Nutrition – Rugeley Site Plan (R2 and R4) and Emission Points



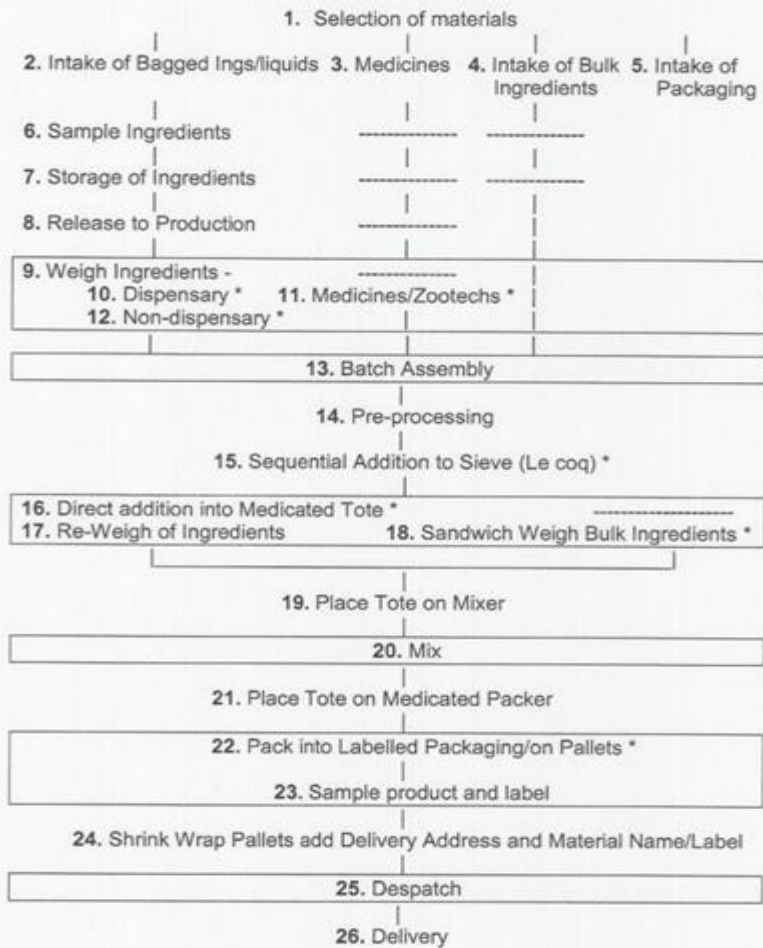
Annex

Point Source Emissions to Air

Emission Point	Location	Abatement Control
A7	R2 Packing Line Dust Unit- External	Bag Filter
A8	R4 Dispensary Dust Unit Vent	(Internal Bag Filters)
A9	R4 Silo Dust Unit	Reverse Jet Filters
A10	R4 Silo Dust Unit	Reverse Jet Filters
A11	R4 Silo Dust Unit	Reverse Jet Filters
A12	R4 Silo Dust Unit	Reverse Jet Filters
A13	R4 Silo Dust Unit	Reverse Jet Filters
A14	R4 Silo Dust Unit	Reverse Jet Filters
A15	R4 Internal Dust Unit	Bag Filter
A16	R4 Internal Dust Unit	Bag Filter

Premier Nutrition - Process Flow Diagram

Annex E Generic Flow Diagram for all factories



* Denotes Dust Control system in place.

INCIDENT REPORT FORM

Any breach of your permit/authorisation conditions in the event of an imminent risk of serious pollution to the environment or if there is/was an effect on the local community as a result of any operating error, malfunction or breakdown of plant equipment, technical means or technology which results in abnormal emissions should be reported to **Cannock Chase District Council** in the three ways detailed below.

Step 1 - Calling

- During normal working hours, 8.45am – 5.00 pm (Monday -Friday), please inform the Environmental Protection Manager on 01543 462621.
- Outside normal working hours, please inform the Out of Normal Working Hours Duty Officer on (01543) 574480

Step 2 - Faxing

Written confirmation of the incident should be made by faxing this form to (01543) 464213

Details of person reporting incident	
Name	
Job Title	
Phone Number	
Fax Number	
Email Address	

Details of incident	
Name of installation	
Address of installation	
Date of incident	
Time of incident	
Any emission as a result of incident	
Estimate of quantity and composition of any emission	
Measures taken to prevent of minimise further emissions	
Preliminary assessment of cause of incident	

Step 3 - Reporting

A complete report describing the incident should be submitted to the address given below in the next 14 days. As a minimum, the report should detail the causes of the incident, the circumstances of the incident, an assessment of any harm to the environment, steps taken by the operator to bring the incident to an end, proposals for remediation and prevention of repetition of incident and the timescale over which they will be implemented.

The report should be sent by post or by email to:

**Environmental Health
Cannock Chase District Council
Civic Centre
Beecroft Road
Cannock
WS11 1BG
environmental.health@cannockchasedc.gov.uk
Please sign and date this form before faxing.**

Signed: _____ Date: _____